«Approved»
SSJ Program Chief Designer

V.N. Lavrov

## Technical decision RRJ0000-OR-470-4950

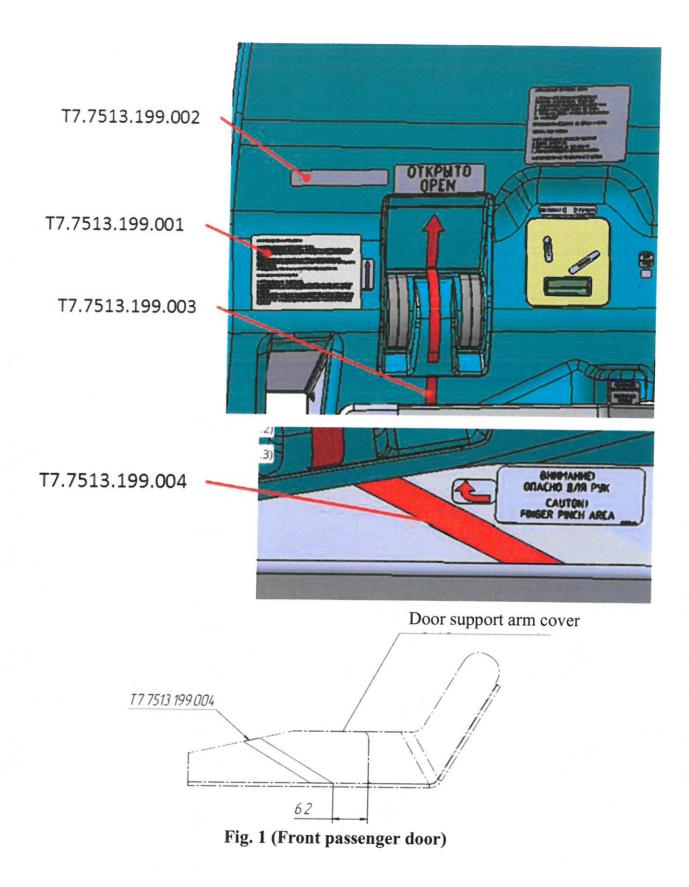
on continued airworthiness of aeroplane RRJ-95 with deactivated EPAS system of entrance/service doors in automatic mode

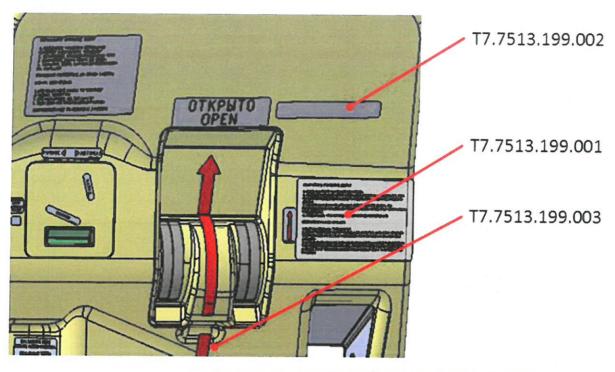
During the current aeroplane operation with implemented AD №2020-FATA-01020A-04, the cases of incorrect slide operation during scheduled maintenance while opening the doors manually with the damper non operative were detected. Based upon the results of investigation, it's defined a need to amend the manual door opening procedure in case of slide emergency extension with the installation of additional placards instructing the correct opening procedure.

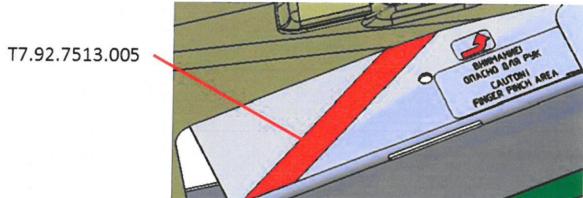
The following decision is taken for Continued Airworthiness of Aircraft RRJ-95:

## **DECISION:**

- 1. During nearest WY Check (8 days) on aeroplane RRJ-95 with door arms p/n A415406-001 Rev.E, A415406-003 Rev.E, A415406-005 Rev.E and A415406-006 Rev.E to install new and shift earlier installed placards: on front passenger doors (see Fig.1, Fig.4, Fig.5), front service door (see Fig.2, Fig.4, Fig.5) rear passenger and service door (see Fig 3, Fig.4, Fig 5) in accordance with AMM task 11-00-00-900-801 «Installation and removal of inscriptions»
- 2. Note: In case the aeroplane has at least one door arm p/n A415406-001 Rev.E, A415406-003 Rev.E, A415406-005 Rev.E and A415406-006 Rev.E the requirements of Technical Decision RRJ0000-OR-470-4159/A must be fully completed.
- 3. Upon the fulfilling of paragraph 1, to perform the opening of entrance and service doors manually with emergency slide extension in accordance with AMM task 52-10-00-010-802 «Opening of entrance and service doors in manual or automatic modes with emergency slide extension » and Chapters 03.60 and 10.30 of Cabin Crew Operational Manual (CCOM) accordingly.
- **4.** To continue aeroplane standard operation with door arms p/n A415406-001 Rev.E, A415406-003 Rev.E, A415406-005 Rev.E and A415406-006 Rev.E in accordance with this Technical decision till the SB implementation RRJ-52-00485-БД « Doors, hatches, access doors Passenger and crew doors Replacement of EPAS» but no later than 30.11.2023







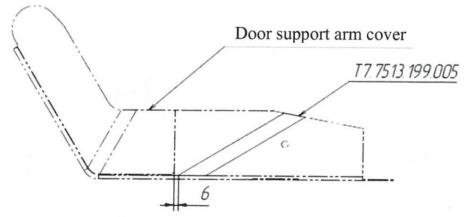
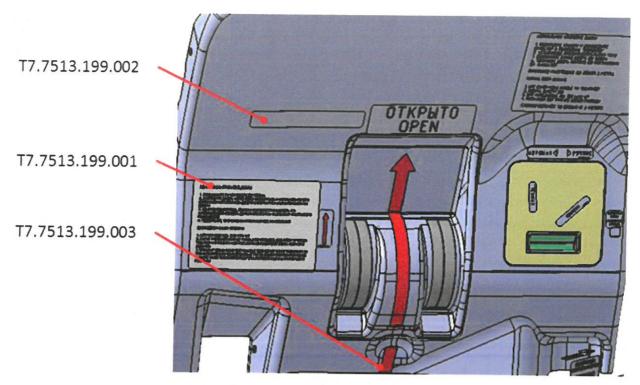
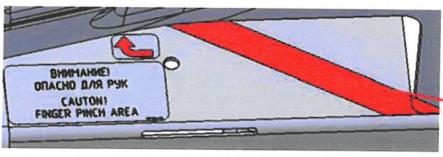


Fig. 2 (Front service door)





T7.92.7513.006 for rear passenger door

T7.92.7513.007 for rear service door

The installation of the placards

Door support arm cover

rear passenger door
rear service door (mirrored)

Fig. 3 (Rear passenger and service door)

## ABAPTINOS OTOPATHE ABEPTO

- 1. ПОДНИНИТЕ РУЧКУ ВВЕРИ ДО УПОРА
- 2. BLISEAPTE ABEPG HIS ITPOEMA GOOGETARIA H OCTAHOBOTE ITPH совнешении нетки на двери с меткой на рычаге навески
- 3. НЕ ОТПУСКАЯ РУЧКУ, ПЛАВНО ПЕРВИБСТИТЕ ДВЕРЬ ПО HAMPABNIEHHIO NOMETA DO YCTANOBINI HA GRIXCATOP OTKPLITORO HONOWEXER
- 4. YEEGHTLCA, YTO TPAN XANAN PASOYEE NONOWEYNE

## EMERGENCY DOOR OPENING

- 1. Lift handle all. The way up 2. Hove the door out of puselage opening and stop it when THE MARK ON DOOR AND THE MARK ON SUPPORT DOOR ARM ARE ALIGHED
- 3. WITHOUT RELEASING THE HANDLE SHOOTHLY HOVE THE DOOR DI THE DIRECTION OF FLIGHT UNTIL IT FIX DI OPEN POSITION RETAINER 4. HAKE SURE THE ENERGENCY EVACUATION SLIDE IS DI WORDING POSITION

T7.7513.199.001

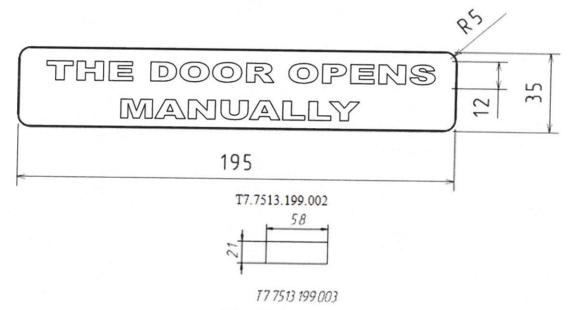


Fig. 4 Placards

150

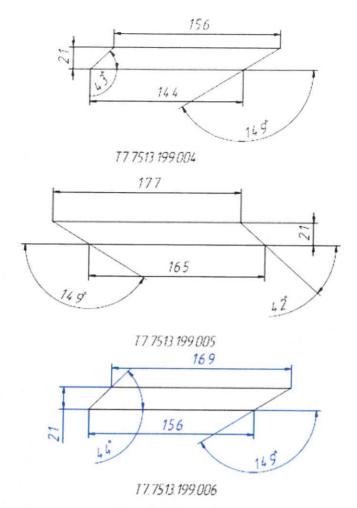


Fig. 5 Placards

**Appendix:** AMM task № 52-10-00-010-802 «Opening of entrance and service doors in automatic or manual modes with emergency slide extension» on 8 pages, 1 copy.